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The following is verbatim from the mitsu engine overhaul manual... Steps 7 and 8 are a bit cryptic, but it seems like after you tighten the bolts to

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20nm in the CORRECT PATTERN... you then go around tightening 1/4 turn through the pattern, then a fin ...

Torque settings for mitsubishi 4D34 engine bolts

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Step 2 = + 90 degrees.
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engine, Main Bearing
Bolt torque. Step 1 =
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2 = + 90 degrees.
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